

Use the utilities tab to bring up the control screen.

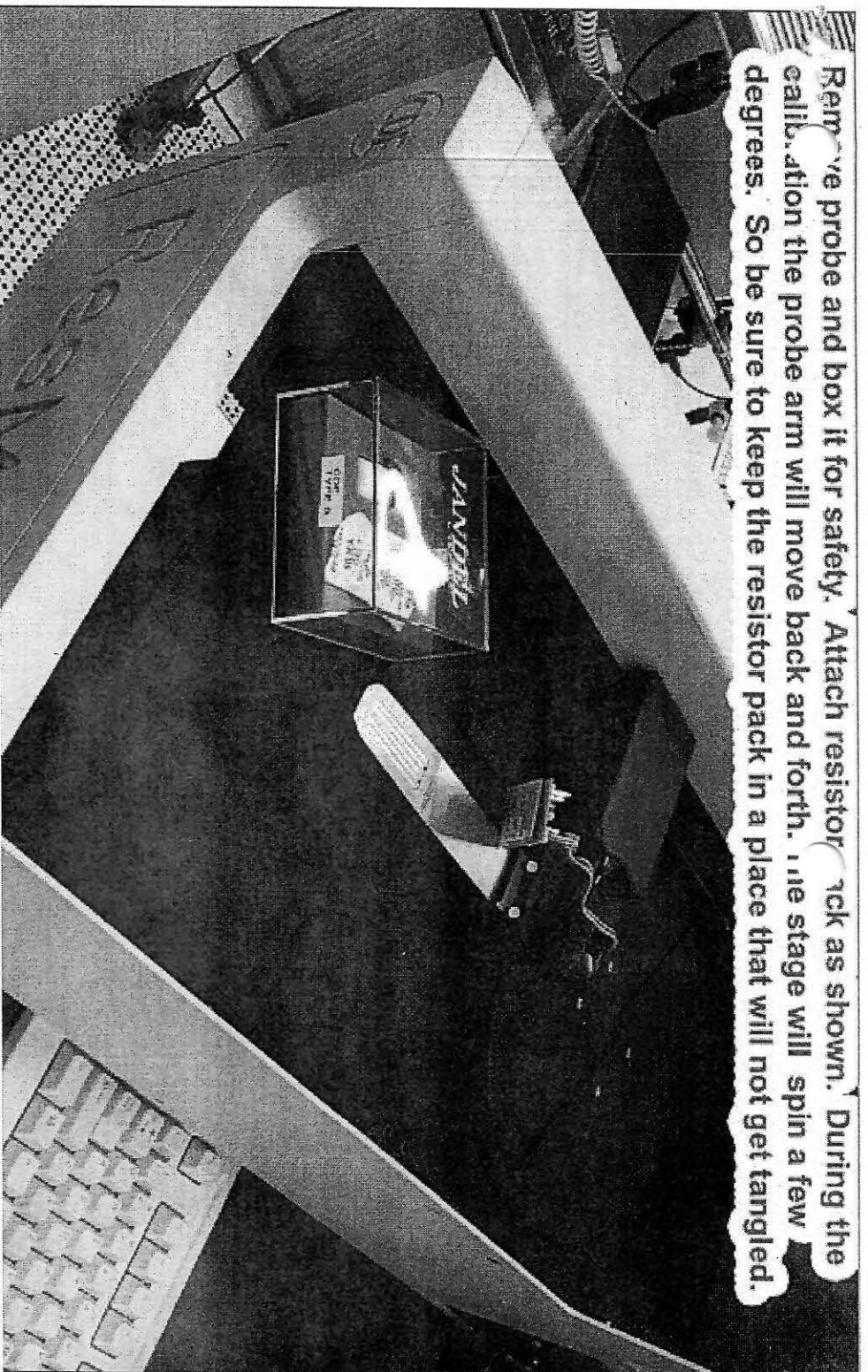
Controls

GainSet/1pt Meas	Rs vs. Pressure	Vac Cl Blade Chuck ☐ Switch ☐ ☐ Status ☐	Load from Cass	Set Probe Contact Z
Data(Single)	Cycle Loader	Pop Chuck	Unload to Cass	Set Home @ Zero
Data(Dual)	Probe Press		Cass to Robot	Chuck to Robot
Probe Condition	Rs vs. Time		Robot to Cass	Robot to Chuck
Repeatability				
Parameter Files				
PostProcess	4p_PosP.prm	Wafer Locator	Cassette	ProbeArm
Probe	4pProbe.prm	POD/FAUP Cmd	Position -0.199sit	Position 12.50 -274.99mm
Motion Coord	4pMCoord.prm	Probe Chngr Cmd	0.250	0 P
Motor Param	4pMot.prm		Safe Unsafe	ChuckRot
Motor Interlock	4pMotInt.prm		Probe Contact	Position 10.00 -119.98deg
Other				
Temp	18.9 C	ChuckElev		
DI	111110111	Position 11.00mm		
	111111111	Home		
	111111111	J		

1. Home all Motors to insure the tool is in a safe state.

2. Use the position out to move the probe arm out.

Remove probe and box it for safety. Attach resistor pack as shown. During the calibration the probe arm will move back and forth. The stage will spin a few degrees. So be sure to keep the resistor pack in a place that will not get tangled.



Depending on the cable connector, it may be necessary to remove the probe arm cover and plug the resistor pack cable directly to amplifier board.

Edit Recipe
Run Recipe Alt.
Map Water
GainSet/1pt Meas
View Data
Write Data File
Calibrate
Set Calibration Standards

Setids=6

Very Important! Make sure this value is 1.

Edit Calibration Standards

CALIBRATION Standards List #stds= 6 ProbeConfig: 1

1: 0.4601	Sheet	?	?	0.	2: 4.5282	Sheet	?	?	0.
3: 45.321	Sheet	?	?	0.	4: 454.15	Sheet	?	?	0.
5: 4540.	Sheet	?	?	0.	6: 45363.	Sheet	?	?	0.
7: 0.	Sheet	?	?	0.	8: 0.	Sheet	?	?	0.
9: 0.	Sheet	?	?	0.	10: 0.	Sheet	?	?	0.
11: 0.	Sheet	?	?	0.	12: 0.	Sheet	?	?	0.

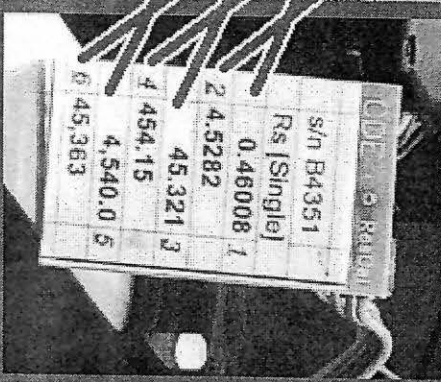
Select Standard Select Calibration

Finally Save

Save

Cancel

Input values on resistor pack to corresponding boxes



Edit Recipe	
Run Recipe Alt.	
Map Water	
GainSet/1pt Meas	
View Data	
Write Data File	
Calibrate	
Set Calibration Standards	

Press to get this screen

Select Calibrate Standards

CALIBRATION Standards List: #stds= 6 ProbeConfig: 1

1: 0.4601	Sheet	?	?	0.	2: 4.5282	Sheet	?	?	0.
3: 45.321	Sheet	?	?	0.	4: 454.15	Sheet	?	?	0.
5: 4540.	Sheet	?	?	0.	6: 45363.	Sheet	?	?	0.
7: 0.	Sheet	?	?	0.	8: 0.	Sheet	?	?	0.
9: 0.	Sheet	?	?	0.	10: 0.	Sheet	?	?	0.
11: 0.	Sheet	?	?	0.	12: 0.	Sheet	?	?	0.

Select Standard to Calibrate

2

OK

Cancel

Enter the resistor to be calibrated.
1 thru 6 in order.
Press OK
If you skip one you must start over.

CALIB:	5.722400	99.69100	1007.300	10.0084K	98.5980K	921.948K	12.0732M
1	12	0.2	2	11	0.0	2	3.8
0.4601	0.459-0.1	0.460	0.1	0.460	0.0		

```
GV Mrt XSq  
Mmmdat %df  
Caldat %df
```

You will see this screen.

Move the wire on the resistor pack to place number 2

Press measure standard again, choose the next resistor value 2

Start
CDE ResMap Automa...

Measurement standard Call Calculation Close

CALIB:	9.722400	99.69100	1007.300	10.0084K	58.5980K	921.948K	12.0732M					
0.4601	1	12	0.2	2	11	0.0	2	3.8	0.0			
	0.459-0.1	0.460	0.1	0.460	0.0							
4.5282	0	15	0.0	1	12	0.1	2	12	0.1	2	3.7	0.0
	4.529	0.0	4.525-0.1	4.531	0.1	4.528	0.0					

GV Mrt	X5q
Msmndat	%df
CalDat	%df

**You will get this screen.
Repeat moving the wire and choosing the next standard.**

3:26 PM

CALIB :	P. 722400	99.69100	1007.300	10.0084K	98.5980K	921.948K	12.0732M
0.4601	1 13 0.1 2 12 0.1 2 3.8 0.0	0.460-0.1 0.461 0.1 0.460 0.1	0.460-0.1 0.460 0.1 0.460 0.1				
4.5282	0 14 0.0 1 13 0.0 2 13 0.1 2 3.8 0.0	4.529 0.0 4.526-0.1 4.532 0.1 4.531 0.1	4.524-0.1 4.532 0.1 4.536 0.2				
45.321	0 13 0.0 1 13 0.2 2 12 0.1 2 3.8 0.0	45.34 0.1 45.26-0.1 45.28-0.1 45.31-0.0	45.33 0.0 45.27-0.1 45.34 0.0 45.36 0.1				
454.15	0 14 0.0 1 13 1.1 2 12 0.1 2 4.5 0.1	454.0-0.0 452.8-0.3 453.7-0.1 453.6-0.1					

Accept all the boxes. Then repeat the calibration in full one more iteration to get tighter results. Accept the values again.

Calibration is now complete.

9.719900	100.6160	971.4700
1.0594%	0.3077%	1.2738%
9.8531905	100.98561	1092.2008
91631%	0.0855%	82152